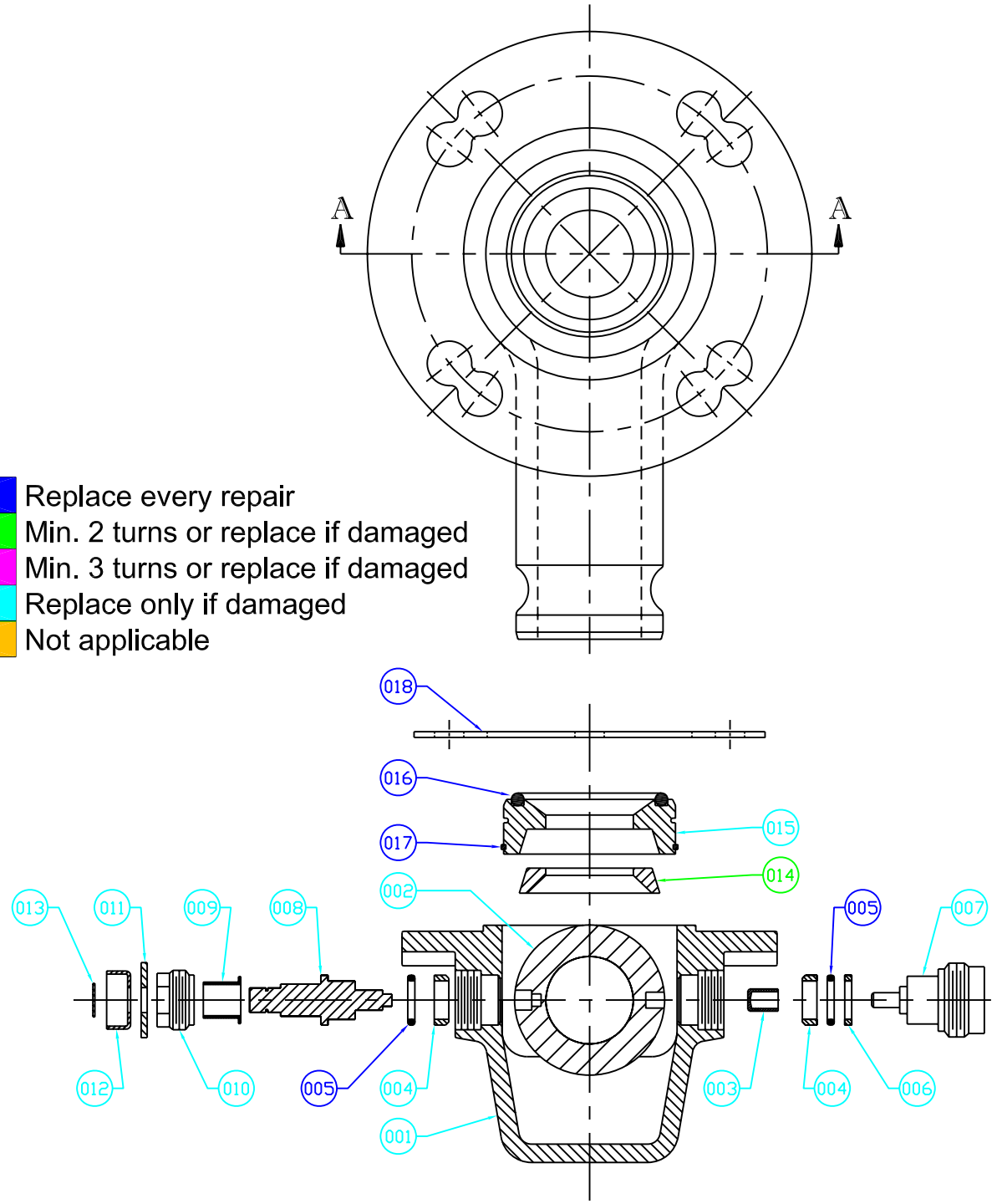

SECTION: A-A

Replace every repair
Min. 2 turns or replace if damaged
Min. 3 turns or replace if damaged
Replace only if damaged
Not applicable

ITEM NO.	PART NUMBER	QUANTITY	DESCRIPTION	TURNS
001	110229	1	HOUSING - VALVE 316 SS	
002	110246	1	BALL	
003	110537	1	BEARING - TRUNNION	
004	110679	2	RING - STEM SUPPORT	
005	110677	2	O-RING - BUNA 70 *	
006	110678	1	GLAND - SUPPORT	
007	110247	1	TRUNNION	
008	110899	1	STEM	
009	110248	1	SUPPORT - STEM	
010	110250	1	BUSHING - 304 SS	
011	110252	1	STOP - INDICATOR	
012	110255	1	CUP - STEM	
013	110245	1	RING - RETAINER	
014	110282	1	SEAL - UNIVERSAL VALVE	
015	110281	1	RETAINER - SEAL	
016	110081	1	O-RING - BUNA 70 *	
017	110384	1	O-RING - BUNA 70 *	
018	110747	1	GASKET - 1/8" THK BUNA 80 DUROMETER	

* INCLUDED IN SEAL KIT P/N 110476

ZONE	REV	REVISION DESCRIPTION	DATE	REVISED BY	APPROVED BY
-	B	DET #018 WAS LISTED AS GENERAL	05-24-2004	REICH	GPS
-	A	ADDED COMPONENT TYPE COLUMN	04-29-03	M.C.S.	B.R.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES GENERAL TOLERANCES

FRACTIONS:	.XX DECIMALS:	.XXX DECIMALS:	.XXXX DECIMALS:	ANGLES:
± 1/32	± .010	± .005	± .001	± 1°

PROJECTION

DO NOT SCALE THIS DRAWING
BREAK ALL SHARP EDGES
REMOVE BURRS & FLASH

FINISH: N/A √

SPECIAL FINISH: N/A

DRAWN BY: M. SCHULTE 05-19-03

CHECKED BY: B. REICH 04-06-04

APPROVED BY: DATE

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AMERICAN MACHINING, INC.
FENTON, MICHIGAN

DESCRIPTION
VALVE - 2" UNIVERSAL
SERVICE PARTS INFORMATION

SIZE	PART NUMBER	REV
A	110475	B

SCALE: NONE MAT'L: N/A SHEET 1 OF 2

ZONE	REV	REVISION DESCRIPTION	DATE	REVISED BY	APPROVED BY
-	B	DET #018 WAS LISTED AS GENERAL	05-24-2004	REICH	GPS
-	A	ADDED COMPONENT TYPE COLUMN	04-29-03	M.C.S.	B.R.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES GENERAL TOLERANCES

FRACTIONS:	.XX DECIMALS:	.XXX DECIMALS:	.XXXX DECIMALS:	ANGLES:
± 1/32	± .010	± .005	± .001	± 1°

PROJECTION

DO NOT SCALE THIS DRAWING
BREAK ALL SHARP EDGES
REMOVE BURRS & FLASH

FINISH: N/A √

SPECIAL FINISH: N/A

DRAWN BY: M. SCHULTE 05-19-03

CHECKED BY: B. REICH 04-06-04

APPROVED BY: DATE

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DESCRIPTION
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SIZE	PART NUMBER	REV
A	110475	B

SCALE: NONE MAT'L: N/A